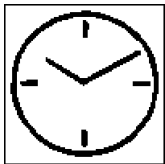


**Technical Data Sheet**product: **Nautilus Epoxy Light Filler****Characteristics:**

2 components epoxy filler for a wide range of applications.  
Fast setting, easy to sand, water-resistant.  
Excellent for repair of osmosis damage on fibreglass reinforced plastic boats.  
Adhesion on steel, cast iron, cast aluminium and fibreglass reinforced plastic parts.

**Range of application:**

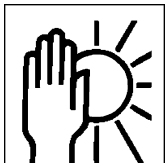
Boat repair and industry  
**For repair of boats above and below waterline**

**Chemical basis:**

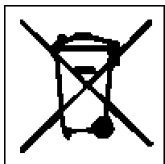
Epoxy resin, filling material, pigments, thixotropic agents.

**Instructions for use:**

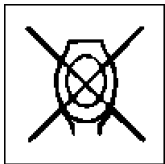
Clean surface from dirt and grease. Remove rust and old lacquer.  
Rough up surface with abrasive paper and sand blast.  
Mix Nautilus Epoxy Light Filler basis and the hardener in a ratio of 2:1 and apply within 15-20 minutes. After drying for about 6-7 hours the filler is ready for sanding.  
If working at temperatures below +20°C the drying time will be extended.  
The sanded filler can be lacquered with all commonly used paints.



For steel and aluminium boats we recommend a pre-treatment with a 2 components anti-corrosion primer before using Nautilus Epoxy Light Filler.

**Pot life:**

approximately 15 - 20 minutes

**Mixture:**

2 parts: Nautilus Epoxy Light Filler component A (basis)  
1 part: Nautilus Epoxy Light Filler component B (hardener)

**Temperatures:**

Material and surrounding temperatures should range between +18°C and +25°C.  
Do not apply at temperatures below +10 °C

**Disposal consideration:**

Disposal according to local regulations.

**Sanding:**

Paper P 80 - 280

**Storage stability:**

**12 months** in tightly closed tins when kept at +20 °C.