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Technical Data Sheet

product: Nautilus Epoxy Light Filler



Characteristics:

2 components epoxy filler for a wide range of applications.

Fast setting, easy to sand, water-resistant.

Excellent for repair of osmosis damage on fibreglass reinforced plastic boats. Adhesion on steel, cast iron, cast aluminium and fibreglass reinforced plastic parts.



Range of application:

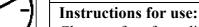
Boat repair and industry

For repair of boats above and below waterline



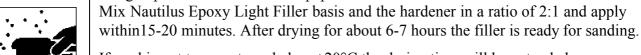
Chemical basis:

Epoxy resin, filling material, pigments, thixotropic agents.



Clean surface from dirt and grease. Remove rust and old lacquer.

Rough up surface with abrasive paper and sand blast.



If working at temperatures below +20°C the drying time will be extended.

The sanded filler can be lacquered with all commonly used paints.



For steel and aluminium boats we recommend a pre-treatment

with a 2 components anti-corrosion primer before using Nautilus Epoxy Light Filler.



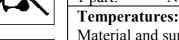
Pot life:

approximately 15 - 20 minutes



Mixture:

2 parts: Nautilus Epoxy Light Filler component A (basis) Nautilus Epoxy Light Filler component B (hardener) 1 part:



Material and surrounding temperatures should range between +18°C and +25°C.

Do not apply at temperatures below +10 °C



Disposal consideration:

Disposal according to local regulations.

Sanding:

Paper P 80 - 280

Storage stability:

12 months in tightly closed tins when kept at +20 °C.

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