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## **Technical Data Sheet**

product: Nautilus Epoxy Fast Light Filler



# **Properties:**

2 components epoxy light filler with a wide range of application.

Density of approx. 0.5 - 0.7g/l.

Lighter than water, fast curing, easy to sand and resistant to water

Well suited for repair of osmosis damage on glass-fibre reinforced boats.

Excellent adhesion on steel, cast iron, cast aluminium and glass-fibre reinforced parts.



# Range of application:

Boat repair, machine painting

Suitable for boat repair above and below water line



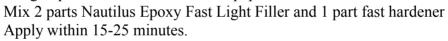
### **Chemical basis:**

Epoxy resin, filling and light filling material, pigments and thixotropic agents

## **Instructions for use:**

Clean the dry surface from dirt and grease. Remove rust and lacquer coat.

Rough up the surface with abrasive paper or sand blast.



The required drying time before sanding is approx. 2 hours.

If the surrounding temperature is below 20°C the hardening time will be longer.



### **Recommendation**:

For repair work on steel or aluminium boats we recommend a pre-treatment with a good 2 components anti-corrosion primer.



#### **Potlife:**

15-25 minutes.



#### **Mixture:**

Nautilus Epoxy Fast Light Filler component A (basis) 2 parts:

Nautilus Epoxy Fast Light Filler component B (fast hardener) 1 part:



#### **Temperature:**

Surrounding and material temperature should range between +18 °C and +25 °C.

Do not apply at temperatures below +10 °C!



### **Disposal:**

Disposal according to local regulations.

# Sanding:

Paper P 80 - 280

### **Storage stability:**

12 months in tightly closed tins when kept at +20 °C

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