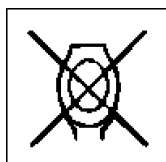
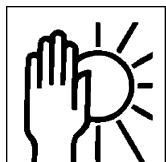
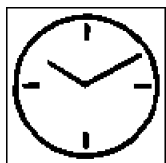
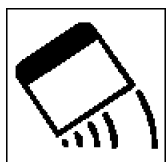


Technical Data Sheetproduct: **Nautilus Epoxy Fast Light Filler****Properties:**

2 components epoxy light filler with a wide range of application.

Density of approx. 0,5 – 0,7g/l.

Lighter than water, fast curing, easy to sand and resistant to water

Well suited for repair of osmosis damage on glass-fibre reinforced boats.

Excellent adhesion on steel, cast iron, cast aluminium and glass-fibre reinforced parts.

Range of application:

Boat repair, machine painting

Suitable for boat repair above and below water line

Chemical basis:

Epoxy resin, filling and light filling material, pigments and thixotropic agents

Instructions for use:

Clean the dry surface from dirt and grease. Remove rust and lacquer coat.

Rough up the surface with abrasive paper or sand blast.

Mix 2 parts Nautilus Epoxy Fast Light Filler and 1 part fast hardener

Apply within 15-25 minutes.

The required drying time before sanding is approx. 2 hours.

If the surrounding temperature is below 20°C the hardening time will be longer.

Recommendation:

For repair work on steel or aluminium boats we recommend a pre-treatment with a good 2 components anti-corrosion primer.

Potlife:

15-25 minutes.

Mixture:

2 parts: Nautilus Epoxy Fast Light Filler component A (basis)

1 part: Nautilus Epoxy Fast Light Filler component B (fast hardener)

Temperature:

Surrounding and material temperature should range between +18 °C and +25 °C.

Do not apply at temperatures below +10 °C!

Disposal:

Disposal according to local regulations.

Sanding:

Paper P 80 - 280

Storage stability:

12 months in tightly closed tins when kept at +20 °C